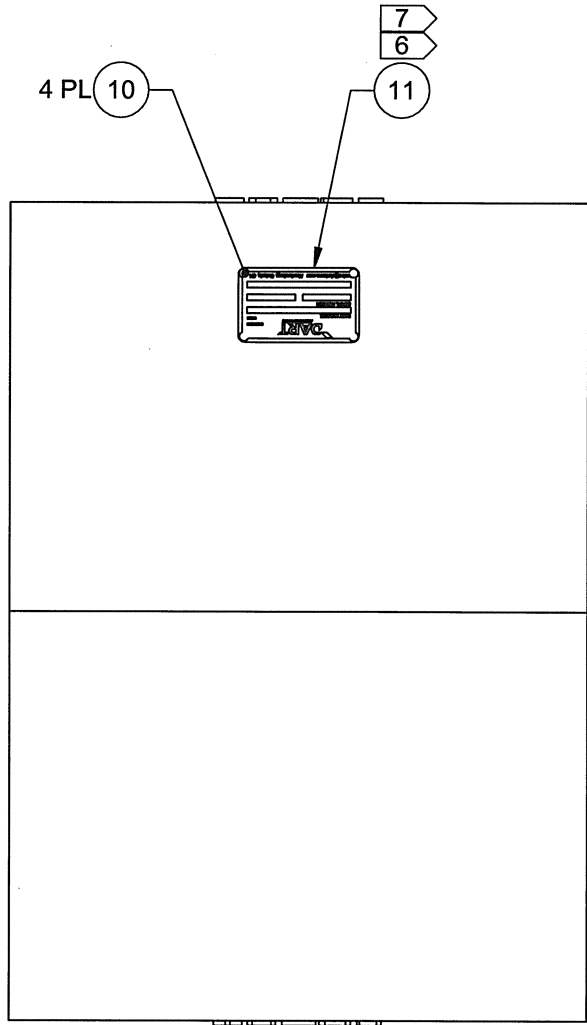
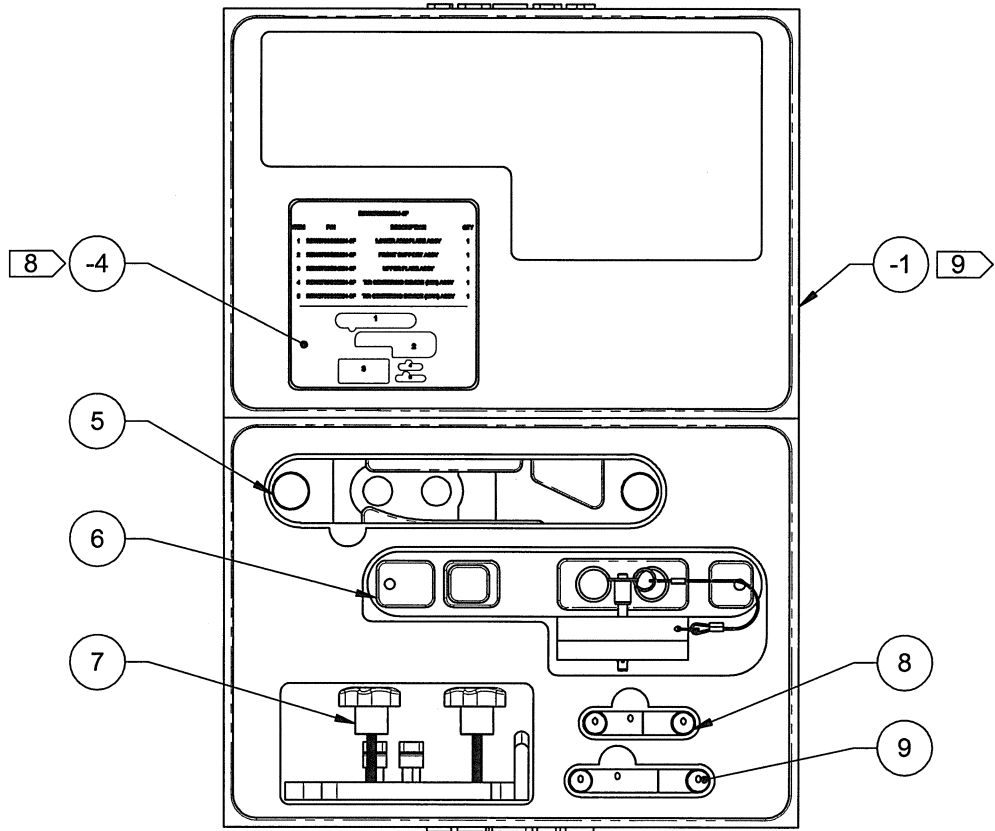


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6700G02531-6F-1	PACKAGING ASSY
-4	1	RBW6700G02531-6F-4	CONTENT PLACARD
5	1	RBW6700G03031-6F	LOWER ARM PLATE ASSY
6	1	RBW6700G03631-6F	FRONT SUPPORT ASSY
7	1	RBW6700G04231-6F	UPPER PLATE ASSY
8	1	RBW6700G05031-6F	T/R CENTERING DEVICE (MIN) ASSY
9	1	RBW6700G05231-6F	T/R CENTERING DEVICE (MAX) ASSY
10	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.
11	1	RB41011	DART PLACARD

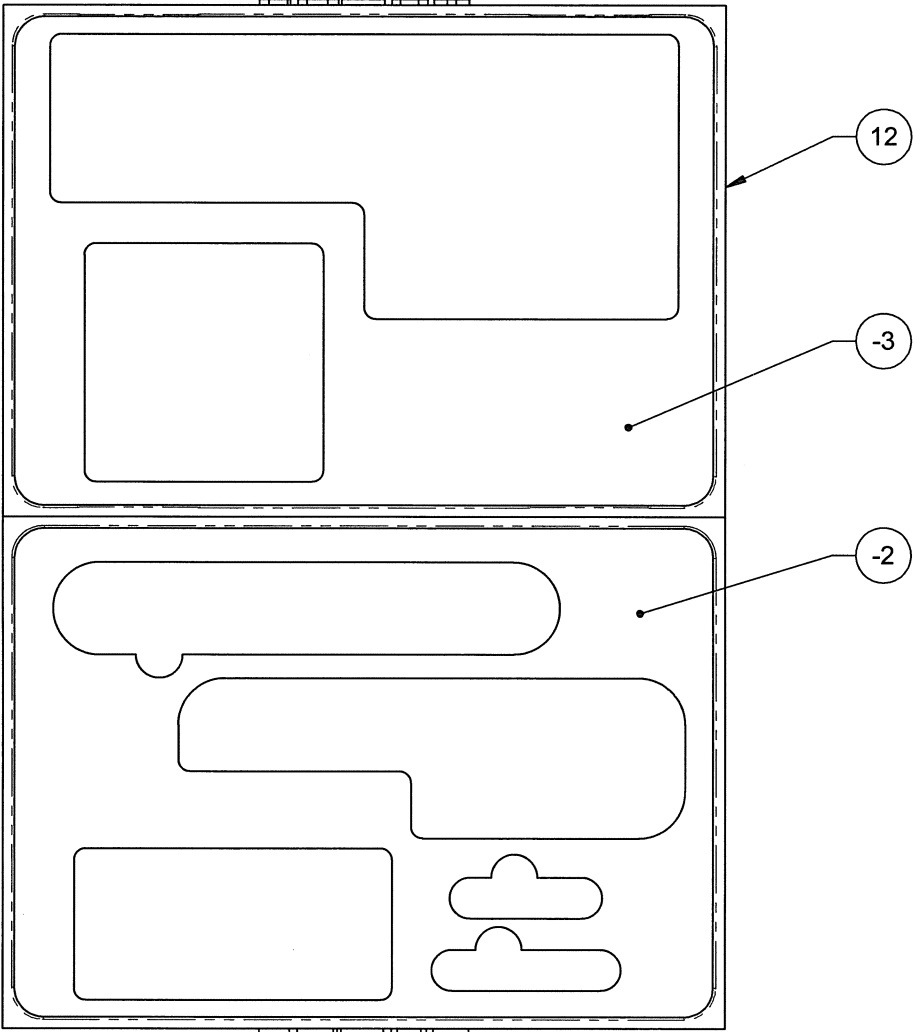


RBW6700G02531-6F TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT

- NOTES:
- 1) MATERIAL: N/A
 - 2) HEAT TREAT: N/A
 - 3) FINISH: N/A
 - 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
 - 5) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 6) IDENTIFICATION: ENGRAVE THE TOOL P/N ON THE DART PLACARD WHERE INDICATED
 - 7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINIUM POP RIVETS
 - 8) HOT GLUE THE CONTENT PLACARD ONTO THE TOP FOAM
 - 9) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

A	NEW ISSUE	16-676	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6700G02531-6F	SHEET 1 OF 5
APPROVED	VM	TITLE	SCALE
		TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT	NTS
DATE	4/2/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM #	QTY	PART #	PART TITLE
-2	1	RBW6700G02531-6F-2	BOTTOM FOAM
-3	1	RBW6700G02531-6F-3	TOP FOAM
12	1	PELICAN #APP-iM2200-E	PELICAN CASE iM2200

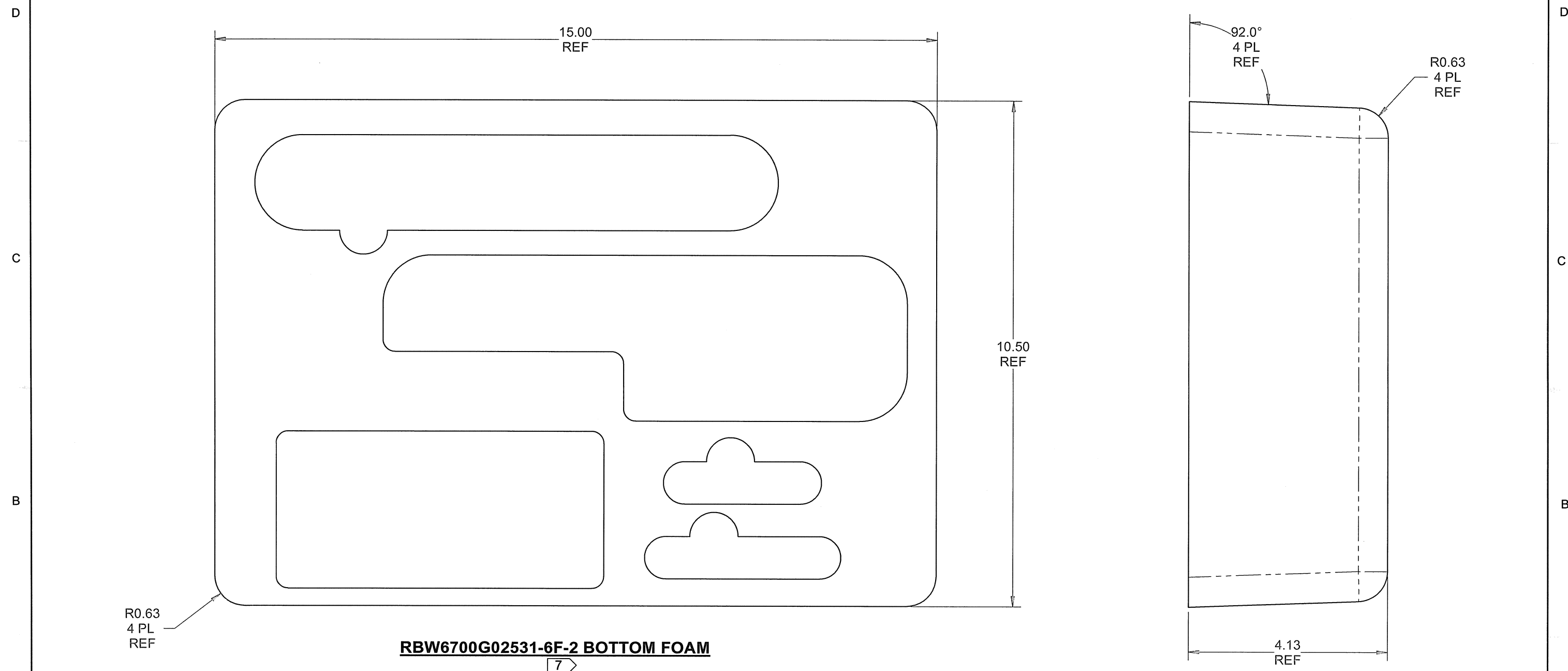


RBW6700G02531-6F-1 PACKAGING ASSY

NOTES:
1) MATERIAL: N/A
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6700G02531-6F	SHEET 2 OF 5
APPROVED		TITLE	SCALE
		TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT	NTS
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8 7 6 5 4 3 2 1



R0.63
4 PL
REF

RBW6700G02531-6F-2 BOTTOM FOAM

7

92.0°
4 PL
REF

R0.63
4 PL
REF

4.13
REF

NOTES:
1) MATERIAL: BLACK ETHAFOAM 220 REF
2) HEAT TREAT: N/A
3) FINISH: N/A
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
5) UNITS: INCHES UNLESS OTHERWISE NOTED
6) IDENTIFICATION: N/A
7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6700G02531-6F-2 REV. A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VM		
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6700G02531-6F	SHEET 3 OF 5
APPROVED		TITLE	SCALE
		TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT	NTS
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8

7

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5

4

3

2

1

D

C

B

A

R0.63
4 PL
REF

15.00
REF

10.50
REF

RBW6700G02531-6F-3 TOP FOAM

7

92.0°
4 PL
REF

R0.63
4 PL
REF

1.88
REF

NOTES:

1) MATERIAL: BLACK ETHAFOAM 220 REF

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°

X.XXX = +/- 0.005" / +/- 0.1°




X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6700G02531-6F-3 REV. A.STEP

DESIGN	VM	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		REV. A
DRAWN	VM			
CHECKED	KPT	TOOL PART #	SHEET 4 OF 5	
MFG. APPR.	DP	RBW6700G02531-6F		
APPROVED		TITLE	SCALE	 
DATE 4/2/2019		TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT	NTS	
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D

D

C

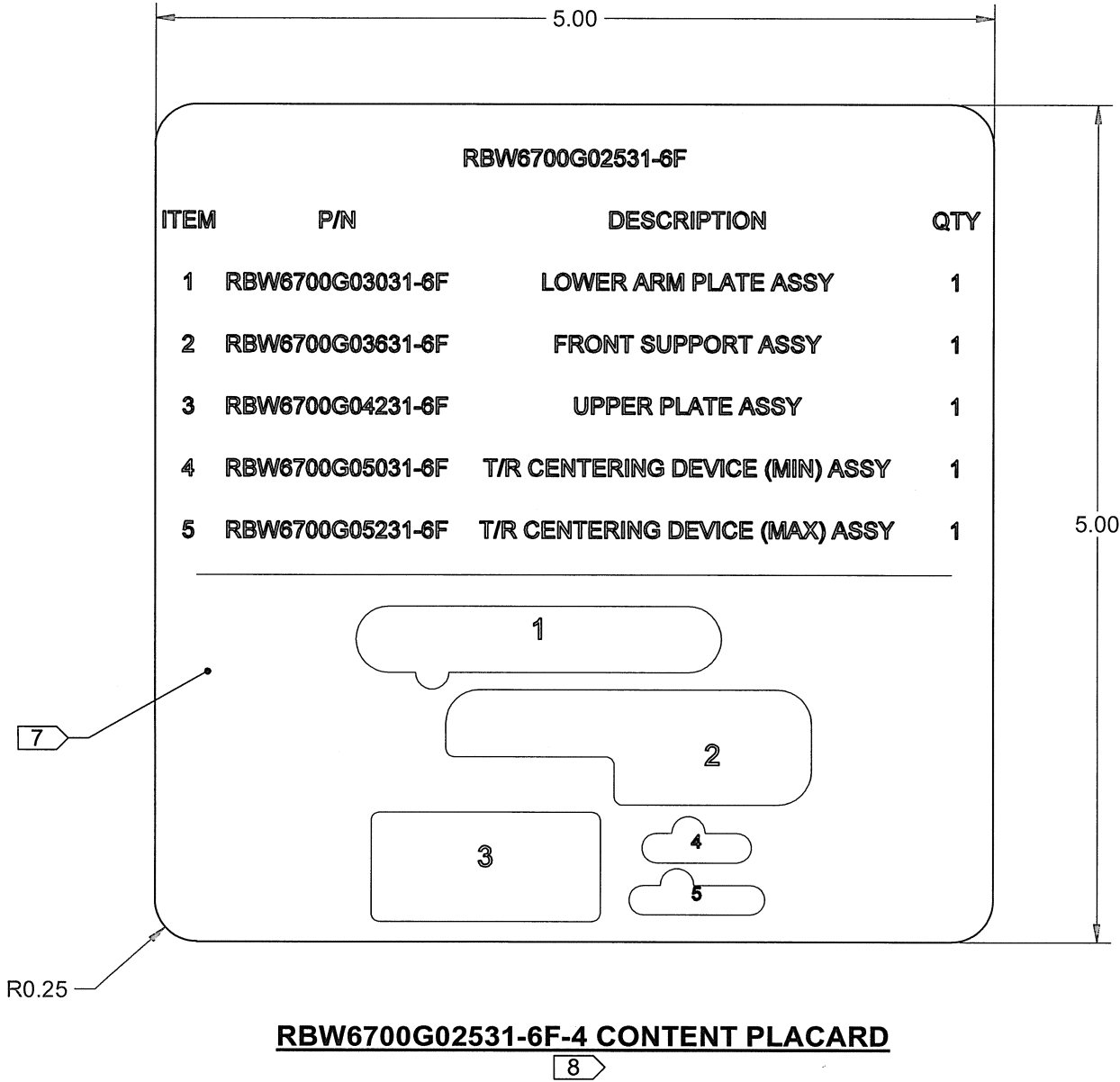
C

B

B

A

A



NOTES:

1) MATERIAL: JOHNSON PLASTICS #LM922402 OR EQUIV. (BLACK/WHITE MICROSURFACED IMPACT ACRYLIC 1/16" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) BLACK BACKGROUND WITH WHITE LETTERS AND LINES

8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RBW6700G02531-6F-4 REV. A.DXF

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	VM	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. A
MFG. APPR.	DP	RBW6700G02531-6F	SHEET 5 OF 5
APPROVED		TITLE	SCALE
		TAIL ROTOR ROTATING CONTROLS ADJUSTING TOOL KIT	NTS
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